

# IMPORTANT: PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE



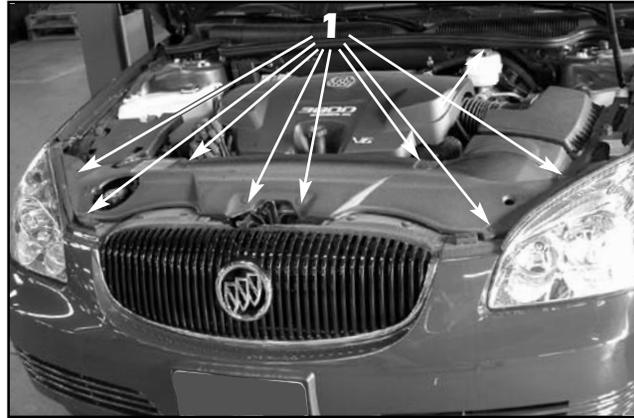
## 2006-07 Buick Lucerne Mesh Grille Installation Instructions

E 02 G8R



### Mesh Grille Part # 1357-0102-06

Quantity	Description	Part No.
1	Upper Mesh Grille (Includes)	*****
	Exterior Front Trim	1357-0039-06
	Stainless Steel Mesh Insert	1357-0020-06
	Stainless Steel Surround	1357-0038-06
	(4) Lower Mounting Brackets	1357-0157-06
	(13) 8-32 ESNA Half Nuts	1999-0065-00
	2 Piece Top Mounting Plate	Right 1357-0211-06 Left 1357-0212-06
	(6) 10-24 ESNA Nuts	1999-2991-00
	(39") .040" x .500" Double Faced Tape	3004-9248-92
	(6) 10-24 x 1/2" Black Machine Screws	1999-1918-00
1	Hardware Kit (components listed below)	1357-1902-06
4	#8-32 ESNA Half Nuts	1999-0065-00
1	Emblem Mounting Plate	1357-0158-06
1	Emblem Retainer	1357-0159-06
1'	.045" x .250" Double Faced Tape	3999-9057-00
2	#8-1/2" Black Truss Head Screws	3999-9035-00

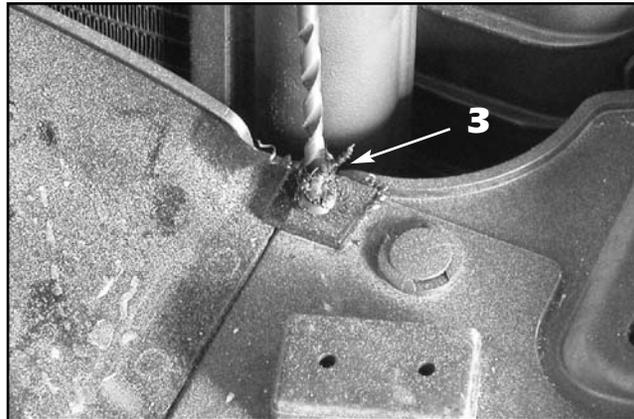


1. Open the hood and remove the eight (8) push pins retaining the radiator support cover by pushing in on the center of the pins until they click. Lift straight up to remove the cover and push pins (save for reinstallation).



2. To remove the stock grille, you must first remove the top four (4) push pins. Lift up on the center of the push pin, then lift the push pins from the top of the factory grille.

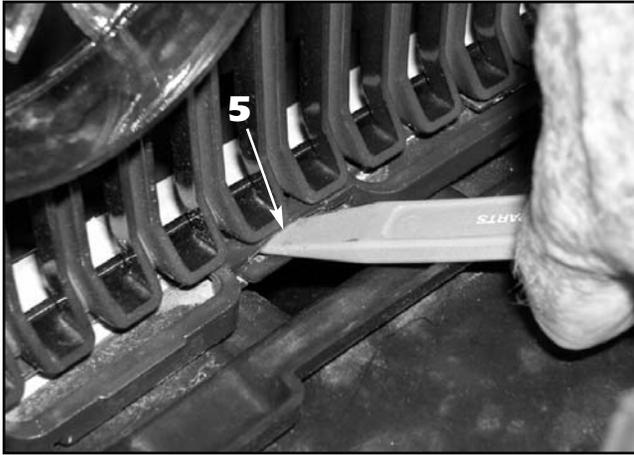
**IMPORTANT! The exposed edges of the stainless steel grille and mesh can be extremely sharp. Please handle with care.**



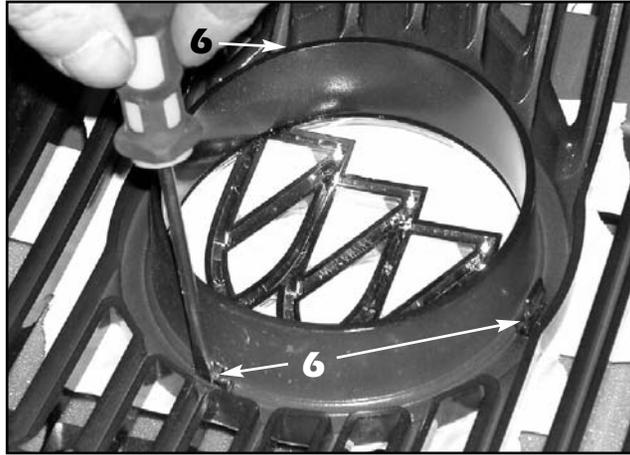
3. Use a 3/16" drill bit to remove the two plastic rivets retaining the outer edges of the grille to the bumper cover (one each side).



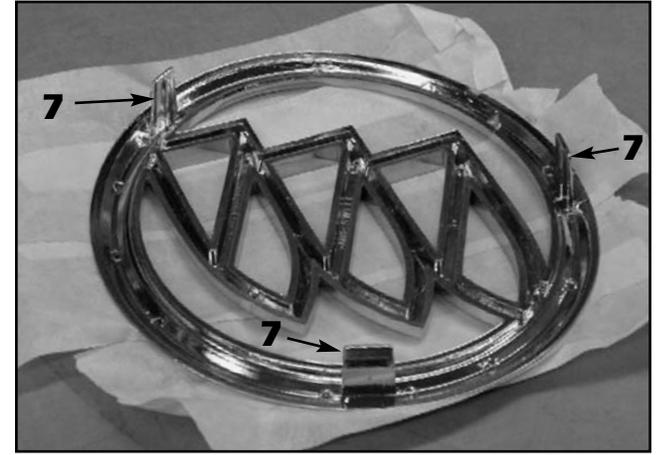
4. Apply protective tape around the grille opening to protect the painted bumper cover. Lift up on the grille and work some of the tape underneath the grille section.



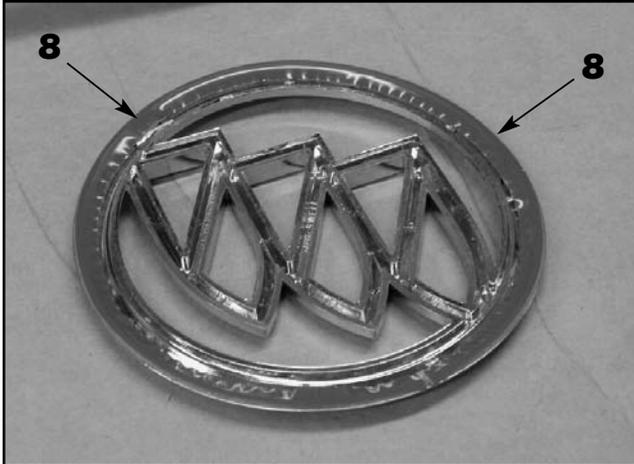
5. Press down on the lower mounting tabs that protrude from the back of the grille and push the grille forward to remove the grille from the vehicle.



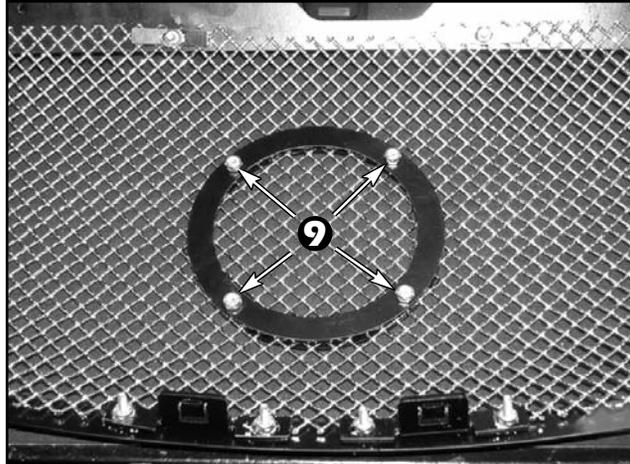
6. Once the grille is removed, apply masking tape to the factory Buick emblem to protect the chrome finish. Remove the factory emblem from the O.E. grille by prying between the grille and the three (3) mounting tabs on the back of the emblem and push the emblem out.



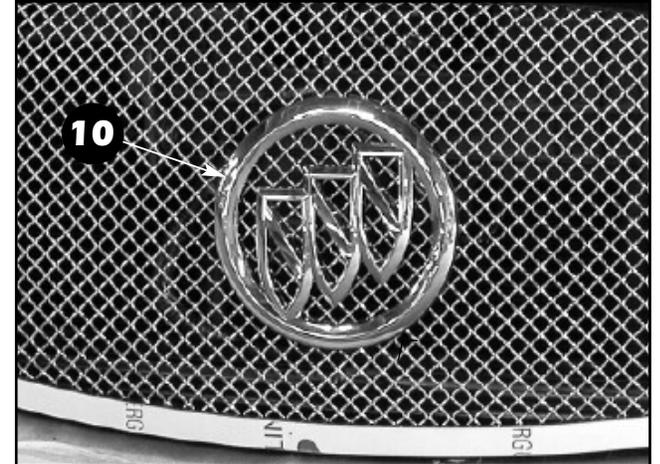
7. Remove (fold over and break off) the factory mounting tabs from the back of the grille emblem



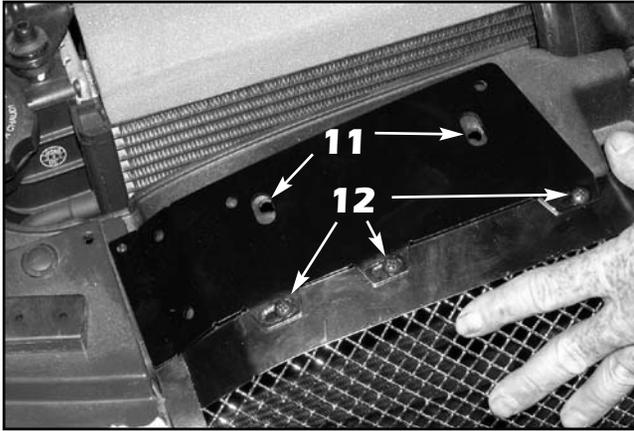
8. Install the supplied double faced tape to the back of the factory emblem (as shown).



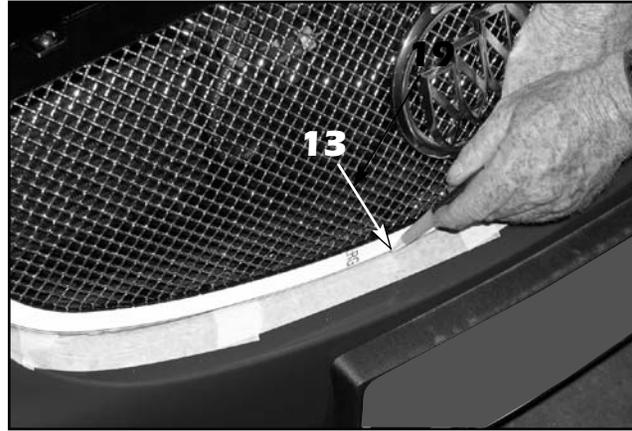
9. Install the emblem mounting ring onto the mesh grille by centering it (as close as possible) in the mesh section and install the supplied black backing ring using the supplied #8-32 hex nuts and tighten.



10. Peel off the double faced tape backing, align the factory emblem onto the emblem mounting ring, making sure that the emblem is level (not mounted on an angle) and press the emblem firmly into place to set the tape.

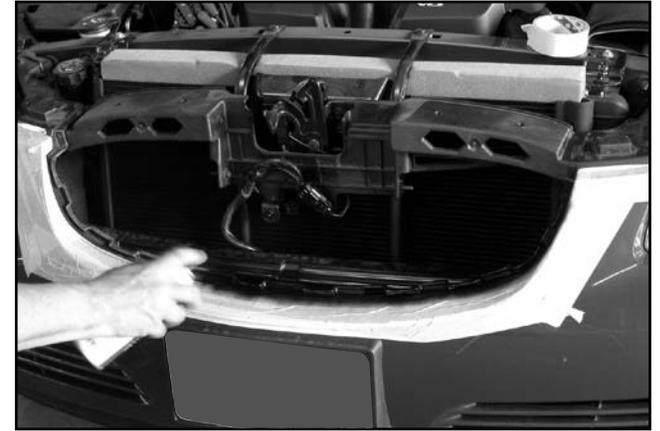


11. Push the top of the grille into place and check the alignment of the left and right mounting plates with the factory push pins holes.
12. If the plates do not line up, loosen the machine screws and slide the mounting plates into proper position.

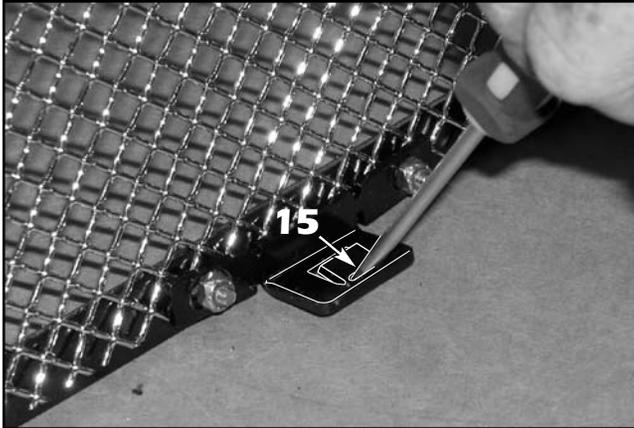


13. With the grille properly aligned (pressed firmly against the bumper cover), Use a pencil to mark the location of the frame onto the tape protecting the paint on the bumper cover.

**IMPORTANT: For vehicles painted colors other than black:** Remove the grille and trim or apply additional tape 1/4" inside the pencil marks made in the previous step for the following paint procedure.



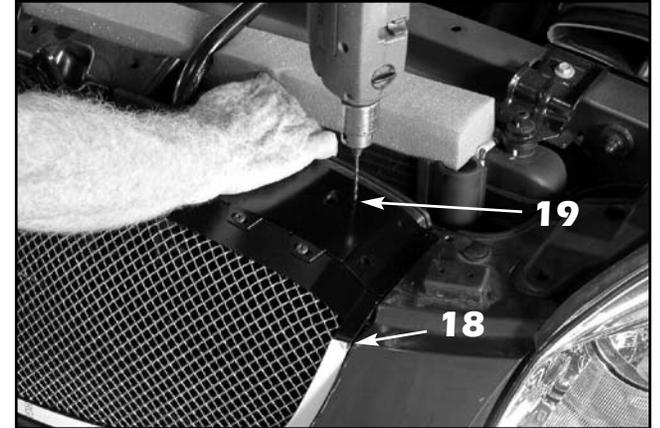
14. Use a scotch brite pad to scuff the paint on the bumper cover inside the masking tape. Paint this section of the bumper cover with semi-gloss or flat black paint. Paint anything inside the grille opening that is not black to conceal it from being visible through the mesh grille.



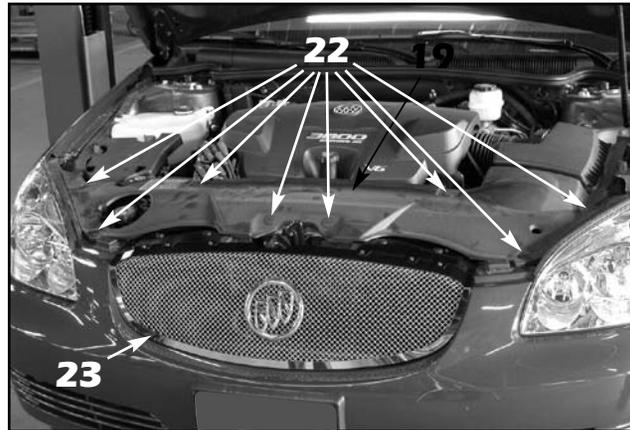
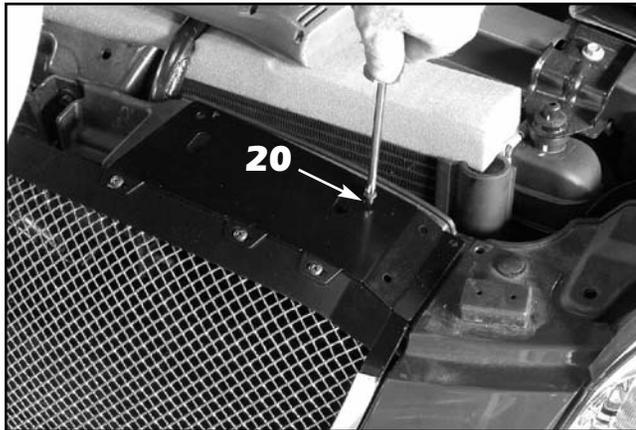
15. Before permanently installing the upper grille, bend the centers of all four (4) lower mounting brackets up as shown (front edge of the tab is bent up approx. the thickness of the metal). Insert a small flat blade screwdriver into the small slot located near the rear edge of the bracket and push down. This will allow the lower mounting brackets to snap into the factory slots in the bumper cover.



16. Align the grille and push the lower mounting brackets through the slots in the bumper cover until they snap into place.
17. **Once the grille is installed, remove the protective masking tape.** Carefully peel back the masking tape from around the mesh grille. Peel the tape back over itself to minimize tape breakage. Pulling down on the bumper cover underneath the mesh grille will help increase the gap, making it easier to remove the tape.



18. Align the upper corner of the grille frame so that it is flush with the upper corner of the painted bumper cover.
19. Once properly aligned, use a 7/64" drill bit to drill through the hole in the mounting plate (where shown) and through the thick plastic upper grille support.



20. Install the supplied 1/2" black truss head screws through the mounting plate and into the holes drilled in the previous step.

21. **IMPORTANT:** If the grille is too high, there will be an excessive gap between the grille and the bumper cover. If you need to move the grille down, remove the grille and bend the lower mounting brackets up until the grille is centered in the opening. If the grille is too low and will not fit inside the opening, bend the lower mounting brackets down to raise the grille up enough to fit inside the grille opening.

22. Reinstall the radiator support panel cover removed in Step 1.

23. Thoroughly clean the grille (using a mild solvent to remove any glue residue left from the protective covering, followed by glass cleaner to remove any solvent residue) once you are finished the installation. **CAUTION!** Be careful while cleaning as the edges of the stainless steel can be very sharp.

24. Finished installation.

**WARRANTY INFORMATION:**

E&G Classics, Inc. warrants its chrome parts and products to be free from defects in material, workmanship or finish for Twenty-Four (24) months from the date of shipment by E&G. This warranty is limited to the repair or replacement, at E&G Classics option, of the defective part or product.

**To obtain performance under this warranty you must:**

- 1.) Present your E&G unit to an authorized distributor in your area with proof of purchase.
- 2.) If no distributor is available, contact E&G Classics (address below) for authorization to return unit.
- 3.) Returns - All unauthorized returns will be refused. Merchandise approved by E&G for return must have been purchased within the Twenty-Four (24) months. All returns require an authorization number obtained from E&G and the actual return must be accompanied by the written authorization form filled out completely. All merchandise must be inspected upon receipt and shortages reported within 48 hours. All merchandise must be in a resalable condition. Merchandise must be packed carefully in the original packing. If original packing is no longer usable, repack item(s) comparable to original manner. All returns are subject to a 25% handling charge. Special order items are not returnable. Refractive merchandise must have an explanation of the problem. No credit will be issued unless invoice number and date of purchase has been supplied. Manufacturer shall be sole judge of defects in a product.
- 4.) UPS accounts - All returns must be prepaid. Do not send return shipments freight collect. Once E&G has made its decision and it is a claim against our warranty policy, E&G will credit incoming freight on damaged parts.
- 5.) No discontinued part or parts changed due to body style are returnable.

You are responsible for inspecting all packages containing E&G Classics' parts and product immediately upon their receipt and must file a claim with the carrier for any damage disclosure by such inspection and notify E&G classics in writing at the above address of any such damage. This warranty does not extend to any of our products which have been subject to misuse, neglect, accident or have been altered or repaired in any way. This warranty does not cover any accidental or consequential damages for any breach of this warranty agreement. E&G Classics shall have no responsibility for any loss of time, inconvenience, commercial loss or consequential damage, nor shall E&G be liable for any injury or damage to persons or property by reason of any defect in material, workmanship or finish of its parts or products. This warranty gives you specific legal rights and you may also have other rights which may vary from state to state.

